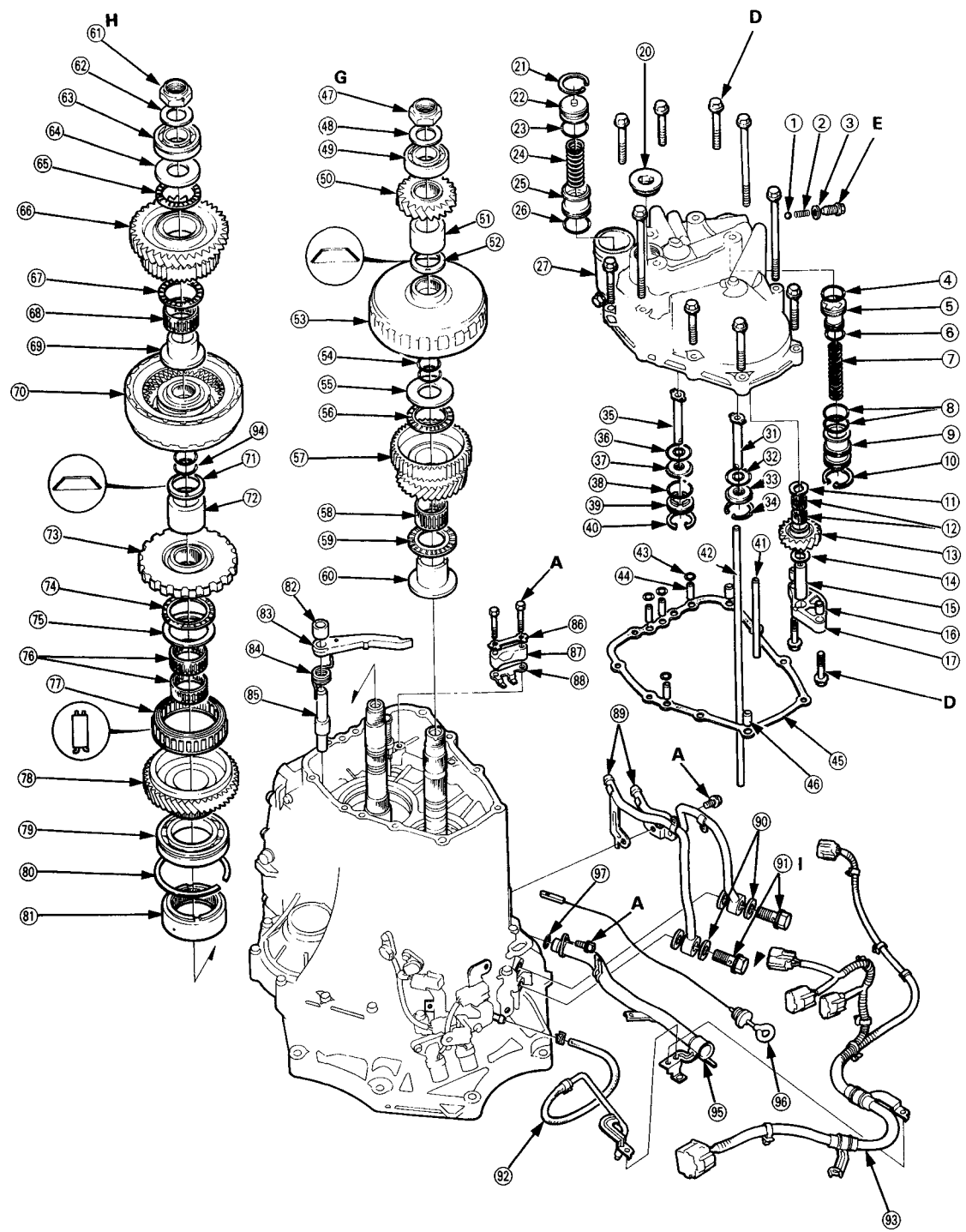


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## TORQUE SPECIFICATIONS

No.	Torque Value	Bolt Size	Remarks
A	12 N·m (1.2 kg-m, 9 lb-ft)	6 x 1.0 mm	
D	27 N·m (2.7 kg-m, 20 lb-ft)	8 x 1.25 mm	
E	18 N·m (1.8 kg-m, 13 lb-ft)	8 x 1.25 mm	Sealing Bolt
G	130 N·m (13.0 kg-m, 94 lb-ft)	24 x 1.25 mm	Mainshaft Locknut
H	130 N·m (13.0 kg-m, 94 lb-ft)	24 x 1.25 mm	Countershaft Locknut (Left-hand threads)
I	40 N·m (4.0 kg-m, 29 lb-ft)	14 x 1.5 mm	Joint Bolt